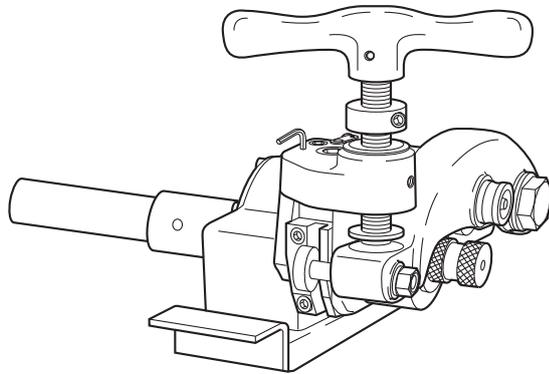


Portable Groover M**Optional Accesories Mount Base OPERATION MANUAL****To Attach the Mount Base**

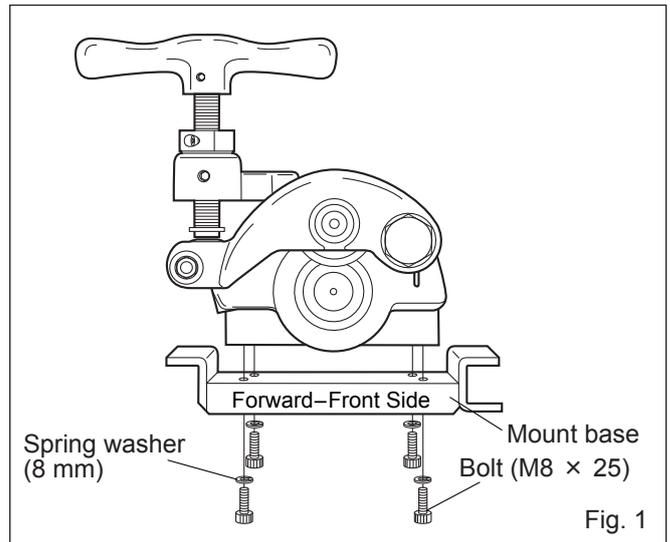
Fix the mount base to the main body securely with the bolts supplied (M8 × 25) and the four spring washers. (8mm)

To attach the mount base, set it in the same direction as the direction of the pipe threading machine. (Refer to Figs. 1 and 2)

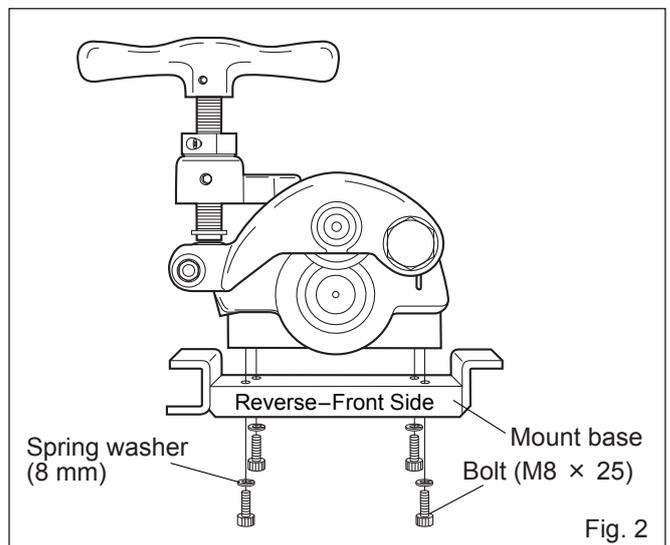
⚠ CAUTION

- Always set the mount base that machines the pipe threading machine used. The mount base cannot be attached to the pipe threading machine corectly if a mount base for a different type is used. Which pipe threading machine it can be attached to is indicated on the rear of the mount base.
- If the mount base is attached in the opposite direction to the rotating direction used, an unnecessary load will be applied to the pipe threading machine chuck, thereby resulting in damage. Be sure to attached the mount base so that it matches the rotation direction used.

Attaching the mount base for forward pipe threading rotation



Attaching the mount base for reverse pipe threading rotation

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